

#### Introduction

**The Win-GRAF WinPAC-8000-CE7 Series (WP-8128-CE7/8428-CE7/8828-CE7)** is the new generation Windows CE 7.0 based PAC (Programmable Automation Controller) of ICP DAS. Each WP-8000-CE7 is equipped with a Cortex-A8 (1.0 GHz) CPU running a Windows CE 7.0 operating system, a variant of input/output ports (VGA, USB, Ethernet, RS-232/485), and 1/4/8 expansion I/O slots that can be used to integrate high performance I-8K (parallel-type) and I-87K (serial-type) series I/O modules.

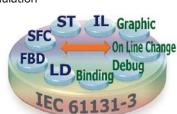
The benefits of running Windows CE 7.0 on a WinPAC device include hard real-time capability, achievable deterministic control and allowing PAC can have a PC-like window displays and operating environment. The WP-8xx8-CE7 series PACs are capable of running Win-GRAF (IEC 61131-3 Standard) software to develop logic control applications, and also supporting M.S. VS 2008 software (VB .NET, C#) to develop HMI and data management applications that can exchange data with Win-GRAF applications. So the application's design is more convenient and more practical.

#### Win-GRAF

Win-GRAF is a powerful, PLC-like, softlogic development software. It is installed on PC with Windows 7/8 (or later version). It supports the international PLC language standard - IEC 61131-3 - Ladder Diagram (LD), Function Block Diagram (FBD), Sequential Function Chart (SFC), Structured Text (ST), Instruction Set (IL), suitable to develop applications for the full range of Win-GRAF PACs from ICP DAS.

#### The features of the Win-GRAF:

- IEC 61131-3 Standard Open PLC Syntax (LD, FBD, SFC, ST, IL)
- Using ST Syntax in the FBD or LD Program
- Event Triggered Data Binding (Exchange Data between PACs)
- Online Debugging/Control/Monitoring, Offline Simulation
- On Line Change
- Various Protocols:
  - Modbus TCP/UDP, Modbus RTU/ASCII Master
  - Modbus TCP, RTU Slave
  - DCON ...
- Plenty of Functions, Function Blocks, I/O Boards
- Redundancy (For XP-8xx8-CE6 PAC only)





# PAC Specifications

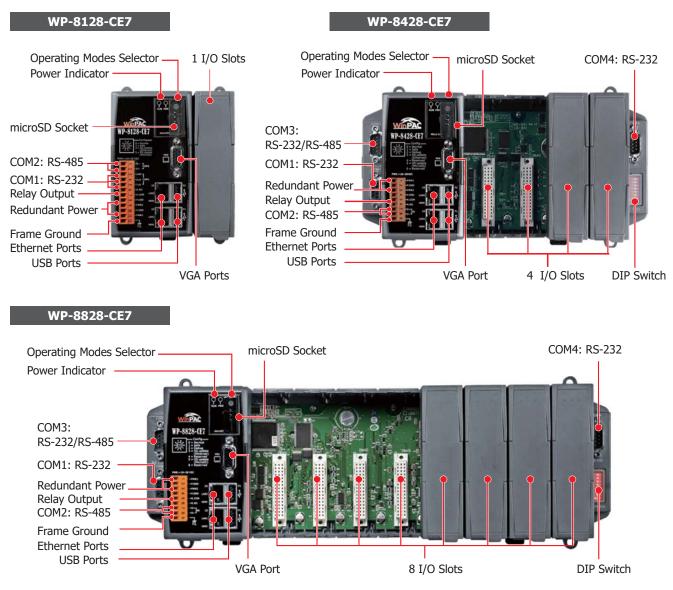
Models		WP-8128-CE7	WP-8428-CE7	WP-8828-CE7				
System Software								
OS		Windows CE 7.0						
.Net Compac	ct Framework	3.5						
Embedded S	Service	FTP server, Web server (support VB script, JAVA script ), Embedded SQL server						
Multilanguag		English, German, French, Spanish, Russian, Italian, Korean, Simplified Chinese, Traditional Chinese						
	ent Software	5-,,-	,,,,,,,					
	Win-GRAF	IEC 61131-3 standard						
Win-GRAF Software	Languages	LD, ST, FBD, SFC, IL						
	Max. Code Size	2 MB						
	Scan Time	3 ~ 15 ms for normal program; 15 ~ 50 ms for complex or large program						
Non-Win-GRAF		Options: VS.NET 2008 (VB.NET, C#.NET, C)						
CPU Modu								
CPU		Cortex-A8 (1.0 GHz)						
DDR3 SDRAI	M	Cortex-A8 (1.0 GHz) 512 MB						
MRAM	I*I	512 KB						
		256 MB						
Flash								
EEPROM	lach Memory	16 KB 4 GB microSD card (up to 32 GB)						
-	lash Memory		data day of work month year					
RTC (Real Ti	,	Provides seconds, minutes, hours, date, day of week, month, year						
64-bit Hardware Serial Number		Yes, for Software Copy Protection						
Dual Watchd		Yes						
-	ble LED Indicator	1						
Rotary Switc	ch	Yes (0 ~ 9)						
DIP Switch		-	Yes (8 bits)	Yes (8 bits)				
	mmunication Por							
VGA		800 x 600, 1024 x 768						
Ethernet		RJ-45 x 2, 10/100/1000 Base-T (Auto-negotiating, Auto MDI/MDI-X, LED indicators)						
USB 2.0		2						
СОМО		Internal communication with the high profile I-87K series modules in slots						
COM1		RS-232 (RxD, TxD and GND); Non-isolation						
COM2		RS-485 (Data+, Data-) with internal self-tuner ASIC; 3000 VDC isolated						
COM 3		-	Yes	Yes				
		RS-232/RS-485 (RS-232: RxD, Tx	D, CTS, RTS, GND; RS-485: Data+	, Data-); non-isolated				
COM 4		-	Yes	Yes				
		RS-232 (RxD, TxD, CTS, RTS, DSF	R, DTR, CD, RI, GND); non-isolated					
I/O Expan	ision Slot	1	T	1				
Slot Number	-	1	4	8				
		Note: For High Profile I-8K and I-	87K Modules Only					
Mechanica	l							
Dimensions (W x L x H)		95 mm x 132 mm x 111 mm	231 mm x 132 mm x 111 mm	355 mm x 132 mm x 111 mm				
Installation		DIN-Rail or Wall Mounting						
Environme	ental							
Operating Temperature		-25 ~ +75° C						
Storage Temperature		-30 ~ +80° C						
Ambient Relative Humidity		10 ~ 90% RH (non-condensing)						
Power		+10 ~ +30 VDC						
	2	$+10 \sim +30 \text{ VDC}$						
Power	2	1 kV						
Power Input Range Isolation	Power Inputs		24 VDC) for alarm					
Power Input Range Isolation		1 kV	24 VDC) for alarm 1.1A, 5V supply to CPU and backplane, 4.9A, 5V supply to I/ O expansion slots, total 30 W	1.2A, 5V supply to CPU and backplane, 4.8A, 5V supply to I/O expansion slots, total 30 W				



# Win-GRAF Specifications

<b>Protocols</b> (Note that certain	n protocols require optional devices)		
NET ID	1~255, for Modbus TCP/RTU Slave, user-assigned		
Modbus TCP/IP Master	A max. of 32 IP links to access/control the devices supporting Standard Modbus TCP/IP Slave protocol.		
Modbus RTU/ASCII Master	A max. of 36 ports: COM1 ~ 37 to connect other Modbus Slave devices (Like M-7000). Recommend connecting no more than 32 devices in each port for better scan rate. (*)		
Modbus RTU Slave	A max. of 16 ports: COM1 ~ 37 for connecting SCADA/HMI/OPC Server. (*)		
Modbus TCP/IP Slave	Two Ethernet ports (LAN1 & LAN2) support up to 32 connections. If the PAC uses 1 connection t connect each PC/HMI, it can connect up to 32 PCs/HMIs; If the PAC uses 2 connections to connect each PC/HMI, it can connect up to 16 PCs/HMIs; If one of the Ethernet port malfunctions, the other one can still be used to connect the PC/HMI.		
User-defined Protocol	Custom protocols can be applied at COM1~37 by using Serial communication functions or function blocks. (*)		
DCON Remote I/O	A max. of 16 RS-485 ports: COM1 ~ 37. Each port can connect max. 50 nos I-7000 series modules or 50 nos I-87xxxW I/O modules in expansion units (I-87K4, I-87K8, I-87K9, RU-87P8, RU-87P4). Recommend connecting no more than 32 modules in each port for better scan rate.		
Local I/O Modules	Supports only high profile I/O modules. Slot 0~7 supports I-8xxxW parallel I/O modules and I-87xxxW serial I/O modules.		
App Protection	Using the unique 64-bit (8 bytes) PAC serial number to generate a protection password by your own algorithm to protect your Win-GRAF application. Then, if someone intend to copy your application in the PAC to another new PAC with the same PAC model, this application will not work properly in that new PAC.		
Data Binding	Exchange data between ICP DAS Win-GRAF PAC via Ethernet ports (LAN1 and LAN2). The data transmission is event triggered. It is much efficient than polling way. Beside, user can setup the Redundant Binding in two ethernet ports by Software, then if one Ethernet port fail, it can switch to use the other port.		
On Line Change	For application field that not allowed to stop the Win-GRAF program and wish to run a new program modified a little from the original program.		
Modbus RTU I/O	When software enables Modbus RTU Master function, the PAC can connect ICP DAS M-7000 and tM series and LC series I/O modules which support Modbus RTU protocol.		
Modbus TCP I/O	When software enable Modbus TCP Master function, the PAC can connect ET-7000, I-8KE4/8-MTCP and tPET/tET series I/O modules of ICP DAS which support Modbus TCP protocol.		
HART Master	Support I-87H17W modules in slot 0 to 7 to communicate with other HART devices.		
Schedule Control	Supports the "Schedule-Control Utility" (free) to implement schedule control. Each PAC can control max. 10 Targets (devices) with different schedule settings in each day / holiday / special day / season / year.		
Retain Variables	Built-in the fast retain memory that can retain up to 12,000 Win-GRAF variables.		
File Access & Data Log	The Win-GRAF supports file operation functions to read/write files in the PAC's micro_SD or flash memory to do data log or file access.		
eLogger HMI	Support to run HMI program (developed by the eLogger) together with the Win-GRAF logic-control program in the same PAC.		
* Note: The COM6 ~ COM37 ports are located in the expansion boards if they are installed in slot 0~7 of WP-8xx8-CE7. WP-8128-CE7 has no COM3 and COM4.			

#### Appearance



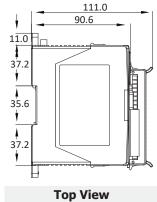
# 🖿 Pin Assignment

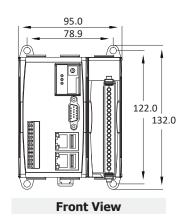
WP-8128-CE7	W	P-8428-CE7/W	/P-8828-CE7	
COM1: RS-232 COM2: RS-485	COM2: RS-485	COM1: RS-232	COM3: RS-232/485	COM4: RS-232
PWR: +10 ~ 30 $V_{DC}$ -D			CTS RTS Data- 9 6 0 7 0 0 7 0 0 8 0 0 0 0 0 0 0 0 0 0 0 0	DSR DCD DCD RXD DCD RXD DCD RXD DCD RXD DCD RXD DCD RXD DCD RXD DCD RXD DCD RXD DCD RXD DCD RXD DCD DCD RXD DCD DCD RXD DCD DCD RXD DCD DCD DCD DCD DCD DCD DCD D

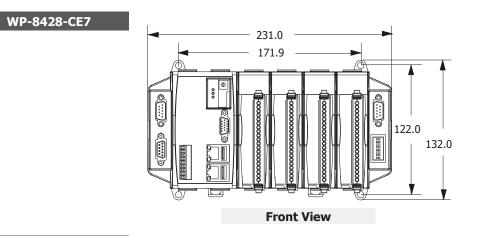


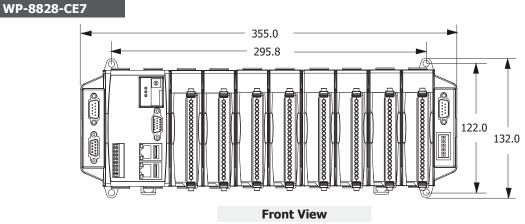
### Dimensions











### Ordering Information

WP-8128-CE7 CR	Win-GRAF based WinPAC-8000-CE7 with 1 I/O Slot
WP-8428-CE7 CR	Win-GRAF based WinPAC-8000-CE7 with 4 I/O Slots
WP-8828-CE7 CR	Win-GRAF based WinPAC-8000-CE7 with 8 I/O Slots

# Related Products

Win-GRAF Development Software		
Win-GRAF Workbench	Win-GRAF Workbench Software (Large I/O Tags) with one USB Dongle	